



THE DOOR TO QUALITY.

5300 5400 5500 SERIES





THE DOOR TO QUALITY.

Achieving a Higher Balance.

No door impacts the value of your home the way your garage door can - it needs to perfectly balance great performance with good looks.

At C.H.I., we've been creating garage doors that achieve that distinctive balance of form and function for decades.

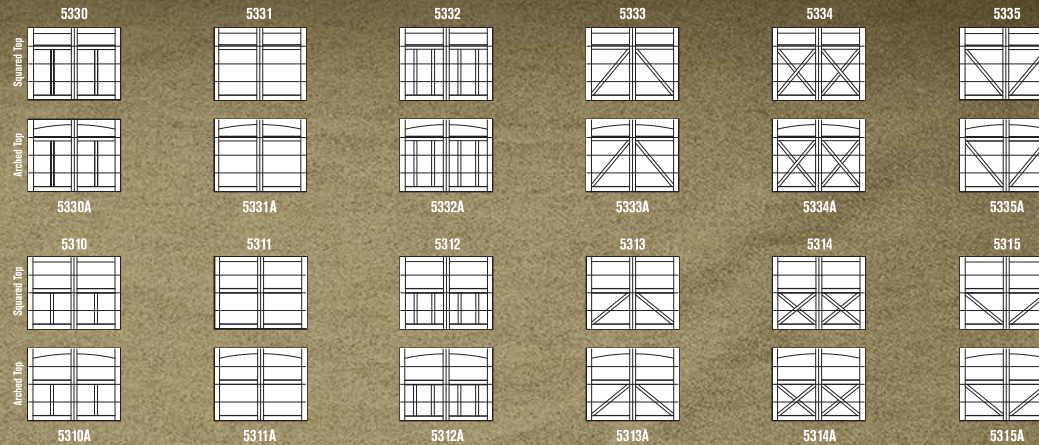
Our skilled craftsmen are committed to making doors that provide a level of distinction that few can imagine. Built from the highest-quality materials available, to equally high specifications, your C.H.I. door will perform reliably for years.

Balancing form and function at a higher level - that's how you open the Door to Quality.



Wind can be unpredictable and destructive, which is why we developed our super-resilient Windbreaker Series. Windchamber-tested for increased wind-load resistance, this extra-sturdy series provides enhanced defense against the elements. For better protection and maximum strength, just look for the Windbreaker seal - Superior Protection Provided by C.H.I.

DESIGNS FOR STANDARD MODELS



Above designs vary depending on door widths and are available for the 5400 and 5500 models.

WINDOW & GLASS OPTIONS

Add a touch of elegance to the outside of your home with the addition of decorative window & glass options. These window & glass options are designed to enhance the natural beauty of the exterior while adding to the value of your home.

WINDOW OPTIONS



STOCKTON



2-2 PC ARCHED STOCKTON



4 PC ARCHED STOCKTON



MADISON



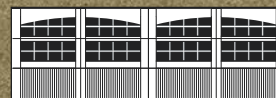
2-2 PC ARCHED MADISON



4 PC ARCHED MADISON



DBL. STOCKTON



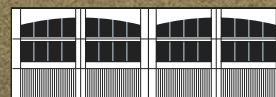
DBL. 2-2 PC ARCHED STOCKTON



DBL. 4PC ARCHED STOCKTON



DBL. MADISON



DBL. 2-2 PC ARCHED MADISON



DBL. 4PC ARCHED MADISON

EXTERNAL HARDWARE

STAMPED



WROUGHT IRON



BARCELONA



HANDLES/HINGES



PULL-RINGS/ANGLE BRACKETS

WHITE

ALMOND

SANDSTONE

Please note that all color options are not available for all models. Refer to samples at your local C.H.I. distributor for exact color match.

PLAIN (1/8" OR POLYCARBONATE)

GLUE CHIP (1/8" ONLY)

SEEDED (1/8" ONLY)

NOTE: All designer lites are either transparent or semi-transparent.

COLOR SELECTIONS

DESIGNER LITES

Features are subject to change without notice. Please note that some optional features shown may not be available on all models, please see distributor for details.



5300 SERIES

PRE-FINISHED DOORS



This Series was selected for its popularity and pleasing traditional architectural features which complement the look of numerous home styles. These doors replicate the classic look of wood with a virtually maintenance-free steel exterior and Poly accent battens. The light-weight yet durable steel exterior delivers years of deserved trouble-free service and protection.

This series also available in



- Accent battens are laminated to the steel sections with high performance adhesives. The base sections and accent battens are then pre-finished in white, almond or sandstone before passing through an accelerated curing oven
- Squared or Arched tops available
- Optional windows are available in clear glass, glue chip pattern or seeded glass, available in the top two sections of door
- 7/16" thick Poly pre-finished accent battens bonded to sections utilizing high performance adhesives and vacuum pressure
- 2" thick polystyrene insulated base sections
- 2-7/16" total section thickness
- Wood-grained steel interior, pre-finished in white
- Faux windows are an option with the background color always being black and can be combined with all window section options
- One set of stamped decorative hardware is standard for all doors. Optional Barcelona or Wrought Iron designs replicate an old-world look
- Concealed steel plates run continuously from top to bottom of each section for fastening hardware
- Bottom weather seal utilizes an aluminum retainer and extruded virgin vinyl
- Calculated R-value* - 8.57

PANEL CONSTRUCTION

Section joints utilize a tongue-and-groove design for protection from the elements. Exterior is steel with accent battens and interior skin is always white. Polystyrene insulation is sandwiched between the exterior and interior steel skins.



FEATURES

*Calculated door section R-value is in accordance with DASMA TDS-163.



5400 SERIES

WOOD DOORS



This door is available in twenty-four designs – each design offers great detail from the beadboard face to the accent battens that will accept stain in your choice of color. Add two choices of face hardware and twelve different window options and you have a door that will certainly enhance the curb appeal of your home.

This series also available in



- The smooth pine bead-board skin and smooth cedar accent battens are laminated to the steel base sections with high performance adhesives. The door face is manufactured unfinished for field painting or staining
- Squared or Arched tops available
- Optional windows are available in clear glass, glue chip pattern or seeded glass, available in the top two sections of door
- 7/16" thick cedar accent battens bonded to sections utilizing high performance adhesives and vacuum pressure
- 2" thick polystyrene insulated base sections
- 2-7/16" total section thickness
- Wood-grained steel interior, pre-finished in white
- White painted 20-gauge end stiles are standard
- One set of stamped decorative hardware is standard for all doors. Optional Barcelona or Wrought Iron designs replicate an old-world look
- Concealed steel plates run continuously from top to bottom of each section for fastening hardware
- Bottom weather seal utilizes an aluminum retainer and extruded virgin vinyl
- Calculated R-value* - 8.96

PANEL CONSTRUCTION

These steel sandwich base sections have a Polystyrene core, followed by 5/16" smooth pine bead board and 7/16" cedar accent battens. The exterior comes standard as unfinished while the woodgrained steel back is always pre-finished in white.



FEATURES

*Calculated door section R-value is in accordance with DASMA TDS-163.



5500 SERIES

FIBERGLASS DOORS



The carriage house style has been a fundamental design for decades. This elegant look of classic wood is now available with a virtually maintenance-free fiberglass exterior. The door is protected with light-weight, yet durable and impact-resistant fiberglass, that can be factory finished in three designer colors. Interior panels are painted white. The numerous glazing and hardware options will continue to add character and value to your home for years of trouble-free service.

This series also available in



- The impact-resistant fiberglass bead-board and Poly accent battens are laminated to the steel sections with high performance adhesives. The base sections and accent battens are then pre-finished in white, almond or sandstone before passing through an accelerated curing oven
- Squared or Arched tops available
- Optional windows are available in clear glass, glue chip pattern or seeded glass, available in the top two sections of door
- 7/16" thick Poly pre-finished accent battens bonded to sections utilizing high performance adhesives and vacuum pressure
- 2" thick polystyrene insulated base sections
- 2-7/16" total section thickness
- Wood-grained steel interior, pre-finished in white
- White painted 20-gauge end stiles are standard
- One set of stamped decorative hardware is standard for all doors. Optional Barcelona or Wrought Iron designs replicate an old-world look
- Concealed steel plates run continuously from top to bottom of each section for fastening hardware
- Bottom weather seal utilizes an aluminum retainer and extruded virgin vinyl
- Calculated R-value* - 9.57

PANEL CONSTRUCTION

Section joints utilize a tongue-and-groove design for protection from the elements. Interior woodgrain steel skins are always white. The exterior fiberglass skin is extremely impact-resistant and available in three designer colors.



FEATURES

*Calculated door section R-value is in accordance with DASMA TDS-163.



THE DOOR TO QUALITY.

VISIT YOUR DOOR PROFESSIONAL AT:

C.H.I. Overhead Doors are manufactured in Arthur, Illinois, USA.



PLEASE VISIT OUR WEBSITE AT WWW.CHIOHD.COM TO SEE OUR ENTIRE LINE OF SECTIONAL AND ROLLING STEEL DOORS.